

Buckley Precision
Grindings Ltd

**Retirement
Auction**
22nd September

— 1ST —
**MACHINERY
AUCTIONS LTD**
WORLDWIDE ASSET DISPOSALS

Lots Catalogue Edition 2 13/8/2016

**Buckley Precision Grinding
Online Auction Ends:
22nd September 2016 From 3:00 BST
Open Days: 19th & 20th September
10am-5pm**

**Unit 16
Enfield Industrial Estate,
Redditch
B97 6BG**

Buckley Precision Grinding

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Lot No.	Description	Lot No.	Description
1	Jones & Shipman 1307 Universal Grinder	51	Milling Cube 300 x 460 x 230mm
2	Jones & Shipman 1302 Universal Grinder	52	Milling Cube 230 x 300 x 230mm
3	Jones & Shipman 1400 Surface Grinder	53	Milling Cube 230 x 300 x 230mm
4	Churchill PBX Universal Grinder	54	Angle Plate 180 x 180 x 210mm
5	Churchill Planetary Grinder No.2 with Topaz Newall DRO	55	Set of 2 Angle Plates
6	Churchill Universal Grinder	56	Set of 4 Small Angle Plates
7	TOS SU Kamenicek Cylindrical (Semi Universal) Grinder	57	Tilting Angle plate
8	Churchill Internal Grinder	58	Selection of 14 Boring Bars and Tip Cutters
9	Churchill Internal Grinder	59	Selection of Boring Bars with Tips
10	Heald 74 Large Internal Grinder	60	Selection of Boring Bars/Tip Cutters with tips
11	Tos Lathe Type SN63C	61	Selection of Left Handed Turning Tools with tips
12	Tos H80 Horizontal Borer	62	Selection of Left and Right Handed Turning Tools with Tips
13	Tos Fnk 25A Bed Mill with Slotting Attachment and DRO	63	Selection of Side and Face Milling cutters with tips
14	Newall Jig Borer	64	Various tip drills and tips
15	Delapena Honer Model VHM2	65	Selection of Various Carbide Tips
16	Jones & Shipman Tool and Cutter grinder	66	Canela 1610RAM 25- 1507
17	Fini Micro Micro 708-200 Compressor/Reciever unit (2014)	67	Selection of Boring bars
18	Bench top Pillar Drill	68	Selection of High speed cutters
19	Hyster S40C Gas Fork Lift Truck	69	Selections of High speed steel cutters
20	Coolie pedestrian Truck	70	Selection of 3 Square tip cutters
21	Hydraulic Bar Straightener	71	SPV SAR-150 Tapping head
22	12" chuck on a 20" Rotarty Table	72	SPV SA2E Tapping head
23	17" Rotary Table"	73	Boring Head
24	12" Rotary table with carrying stand	74	KKS UFB 5 MT-5 Boring Head Attachment
25	Cytringan Welder Sn18378 (220,415,440V)	75	Boring Head Attachment UPA3/39525K2306
26	Dividing Head with 6" 4 Jaw Chuck	76	SM Taper autolock collect chuck and collets
27	Victoria Universal Dividing Head with 3 Jaw 5" chuck and tailstock	77	B & T Jig Grinding Attachment
28	Yellow Machine Interlocking Safety Guards (7 Pieces, 1200 x1200mm)	78	Cupboard of various Tooling (see Photos)
29	12" 3 Jaw Chuck with an extra set of jaws	79	Cupboard of various Tooling (see Photos)
30	10" 3 Jaw Chuck	80	100 Draw unit of various Tooling (see Photos)
31	10" 3 Jaw Chuck	81	20 Draw unit of various Tooling (see Photos)
32	8" 4 Jaw Burnard Chuck	82	Dies and Die heads
33	8" 4 Jaw Chuck	83	Box of cutters and boring bars
34	7" 3 Jaw Taylor Chuck	84	Large Selection of Morse Taper Adapters
35	6" 3 Jaw Chuck	85	Selection of Morse Taper Adapters
36	5" 3 Jaw Chuck	86	Drill set in Rotating stand
37	28" Face Plate	87	Selection of Centres and Running Centres
38	21" Face Plate	88	Selection of Centres and Running Centres
39	Magnetic Sine Table (10" x 5")	89	Large Selection of Morse Taper Drills
40	6" Abwood Machine Vice	90	Selection of Various Jacobs Chucks
41	4" Rotary Machine Vice	91	Knurling Tools
42	4" Machine Vice	92	2 Large Clamps
43	4" Nippy Machine Vice	93	Clamps and Accessories x 3 boxes
44	3" Harding Machine Vice	94	Clamps and Accessories x 4 boxes
45	16" 4 Jaw Bison Chuck	95	Pair of 58cm long Carver Clamps
46	Rad Attachment, Durdell true path attachment 1400SR215	96	Pair of 65cm long Carver Clamps
47	Angle Plate 570 x 340 x 610mm	97	Pair of Carver Clamps
48	Angle Plate 570 x 340 x 610mm	98	Pair of Carver Clamps
49	Angle Plate 420 x 260 x 210mm	99	Box of Various G Clamps
50	Angle Plate 240 x 180 x 410mm	100	2 Large Carver Tee Slot Clamps
		100	3 x Pheumatic Tools and accessories
		101	Kukko lifting arms

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Lot No.	Description	Lot No.	Description
102	Battery charger and jump leads	154	Set of parallels with hole gauges
103	Jubilee Clips	155	Set of 2 large engineering blocks 300 x 100 x 100mm
104	Eclipse Demag	156	20 - 24" Mitutoyo Micrometer
105	2 File Sets	157	Set of 18 Imperial Micrometers (0-20" & 20-24")
106	Selection of Taps	158	Set of 12 Imperial Micrometers (0-12")
107	Coolant Nozzles	159	Set of 9 Imperial Micrometers (3-12")
108	High Speed Steel Sultry Saws	160	Set of 4 Imperial Micrometers (5-6,7-8,9-10,11-12")
109	Various Boxes of Drills	161	Set of 8 Imperial Micrometers (0-8")
110	Box of Jaws	162	Set of 5 Imperial Micrometers (2-3" x 2, 0-1" 1-2" 3-4")
111	Box of Files	163	Set of 6 Imperial Micrometers (2-3 3-4 x 2 5-6 7-8)
112	Box of Screw Drivers	164	Set of 8 Imperial Micrometers (1-2 x 3, 7-8, 2-3 x 3,3-4)
113	Box of Hand tools	165	Selection of 16 various micrometers
114	Box of Allen Keys	166	Set Outside Micrometers in Box
115	Box of Hammers	167	2 Imperial Micrometers 1-2" 2-3"
116	Box of Spanners	168	John Bull Snap gauge with Clock Model 222
117	5" Record No 23 Bench Vice	169	Moore & Wright Outside Micrometer and setting bars
118	10" 3 Jaw Chuck	170	Selection of various Setting bars
119	Tailstock 230mm to centre	171	Micrometer Setting bar set
120	Edelstahl GS Prooan Butan 1.5 - 4Bar 50mm dis Gas torch.	172	Mitutoyo extension rod no 953554
121	Carver T-Bolt Clamp set 2 x Short 2 x Tall	173	Mitutoyo 1-100cm vernier
122	Carver T-Bolt Clamp set 2 x Short 2 x Tall	174	600mm /26" Vernier
123	Various sanding and finishing tools.	175	Mitutoyo 600mm / 24" vernier
124	Diamond wheels x 3	176	Mitutoyo 600mm/ 24" vernier
125	Diamond wheels x 5	177	Chesterman Sheffield 360mm, 14" vernier
126	Diamond Wheels x 8	178	Mitutoyo Vernier 200mm 8" vernier
127	18" Diamond wheel	179	Mitutoyo 200mm/ 8" Vernier
128	Jones & Shipman Internal Spindle	180	6" Vernier"
129	Joyce Grinder Attachment for Angles	181	Set of 2 0-7" verniers
130	Hilger Universal Projector, T339303	182	New 6" vernier
131	Taylor Hobson Surtronic 2 240V	183	6" Vernier
132	Kister Instrument 360 surface tester s/n189 240v	184	Baty Internal Bore Gauge
133	Sigma comparator	185	Baty Internal Bore Gauge
134	Large Clock Stand 240mm x190mm	186	Baty internal bore Gauge
135	WBJ Granite Surface Table 24" x 48" x 5" x 38" High	187	Mercer Internal Bore Gauge
136	(Crown Cast iron Surface table 36" x 36" x 33" including cupboard)	188	Mercer internal Bore Gauge
137	Cast iron Surface table 24" 18" x 4"	189	John Bull Internal Bore Gauge
138	Set of 4 Barrel Gauges	190	Mercer Internal Bore Gauge
139	2 Partial sets of Barrel gauges	191	Mitutoyo Internal Bore Gauge 4-20"
140	Set of metric Micrometers 25 - 150 (6 in total)	192	Mitutoyo 18-35cm internal Bore Gauge
141	Set of 6 metric Micrometers (25-150 200-250)	193	John Bull Small Bore Gauge
142	Set of 4 metric Micrometers (25-125)	194	Mitutoyo 7-14" Internal Bore Gauge
143	Set of 3 Metric Micrometers (0 -100)	195	Mitutoyo 2-6" Internal bore gauge
144	Set of 3 Starret Micrometers (2 x 0-50, 0-20)	196	Mitutoyo 4-20" internal bore gauge
145	Rabone Chesterman Spirt level	197	Kern Cyclinder Grinder
146	Mercer Surface table 3cm Tslot	198	Mercer Internal Bore Gauge
147	Starret thickness gauge, various size rolls	199	Moore & Wright Metric outside Micrometer
148	Ritefee Height Gauge 0-36cm	200	John Bull Spline Micrometer
149	Barrel Height Gauge	201	2 Partial Sets of Telescoping gauges
150	Fresco Height Gauge	202	Baty Internal Bore Gauge
151	CCCP Height Gauge Accessory Set	203	Mitutoyo Internal Bore Gauge 4-20"
152	Pair of Sine bars 6" & 12"	204	Set of Mitutoyo Internal Bore Gauges
153	Set of 4 Taper Gauges	205	Set of 6 various internal bore gauges
		206	Starret depth mic

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207	Moore & Wright Depth Mic Set	259	Clock Stands x 4 including a Dial Indicator
208	Moore & Wright Depth Mic Set	260	300mm ETALON Height Gauge
209	Moore & Wright Partial Depth Mic Set	261	A Selection of Horse Shoe Clamps for V Blocks
210	Moore & Wright Depth Mic Set	262	Clock Stands x 5
211	Starret partial Depth Mic Set	263	Engineers Squares x 7 - Various Sizes
212	Moore & Wright Depth Mic	264	Dial Indicator and Clock Stand Accessory Set
213	Mitutoyo depth Mic set	265	CE Johansson CEJ 200E-1 Internal Bore Micrometer
214	Moore & Wright Depth Mic	266	CE Johansson CEJ 200E-4 Internal Bore Micrometer
215	Moore & Wright Depth Mic	267	Engineering Reference Books x 2
216	Moore & Wright Depth Mic	268	Selection of Thread Gauges
217	Moore & Wright Depth Mic bars, No mic	269	Selection of Thread Gauges
218	2 Various depth mics	270	3 Boxes of Medium Morse Taper Drills
219	Selection of 5 various imperial Depth Mics	271	Collets x 7
220	Various Depth Gauges	272	11" Depth Micrometer
221	John Bull Groove mic	273	Video Borescope N85NH
222	Mercer imperial Bore Gauge	274	Wall unit with 33 draws and contents included.
223	Mitutoyo Groove Mic	275	Set of 2 large engineering blocks 300mm x 100mm x 100mm
224	Set of 3 ARPO Clocks	276	Set of 3 Parallels 210mm x 80mm x 40mm
225	Somet Clock 0.01mm	277	Set of 2 Parallels 131mm x 63mm x 50mm
226	Moore & Wright Micrometer	278	Mitutoyo Stick Micrometer
227	Moore & Wright Protractor	279	Mercer long stem Bore Gauge Set
228	Various Protractors and levels	280	Benson 39" Vernier
229	Kelch Modular Boring Head with Tips	281	26 Various New Carbide and HSS Tools including Bull Nose and End Mills
230	Select Tungsten Carbide slip gauges, full set, inspection grade	282	Carbide TX304 End Mill Tooling Kit
231	Partial set of workshop grade slip gauges	283	Bison New Running Centre
232	Broomfield workshop slip gauges s/n1955	284	Diamond Wheel. 85mm Dia x 60mm wide - New
233	Tungsten Carbide Partial set of inspection slip gauges	285	Diamond Wheel Dressing stones x 4
234	Ingersol Hardness Tester.	286	12 inspection Clocks Mitutoyo, Baty, Verdict Metric and Imperial
235	Eclipse Magnetic V block	287	Moore and Wright 0-10mm inspection clock. Like New
236	Eclipse Magnetic V block	288	Morse Taper Grinder Adapters x 4
237	Eclipse Magnetic V block	289	Barrel Gauge and sleeve stand
238	Magnetic Clock Stands x 5	290	Autolock Holders x 2 one free spinning
239	Magnetic Clock Stands x 3	291	Large selection of engineering blocks and Parallels
240	Magnetic Clock Stands x 4	292	Mandrels x 4
241	Magnetic Blocks, Various Sets	293	Pair of X Engineering Blocks. 43cm top, 37cm bottom. 9cm wide and 255mm high
242	Various Ball Bearings	294	Pair of outside Micrometers. 14-16" and 16-20"
243	Magnetic Sub Table 15 x 4"	295	8 x Imperial Outsider Micrometers. 3 x 0-1, 2 x 1-2", 2 x 3-4", 1 x 4-5"
244	Various Metal Rules	296	Various Moore and Wright Bore Gauges Approx 19.
245	Various Bearings	297	Inspection Clocks X 6 including a Weight gauge clock.
246	V Blocks x 6	298	Radius And Feeler Gauges
247	V Blocks x 6	299	Jones and Shipman 540 Guards and accessories
248	V Blocks x 2	300	3 X Accurate 3.81m Horizontal Saw Blades. New
249	Selection of Dial Indicators	301	NUTLiNK Clasival Drives Detachable V Belting
250	Selection of Dial Indicators	302	Starter 0.16 0.17 Reels of Skim Steel
251	Selection of Dial Indicators	303	Starrett 15m Steel Measuring Tape.
252	Selection of Dial Indicators	304	50kg Vintage Brass Scales
253	Various Outside Pinch Indicators	305	Vintage intercom Handset
254	Various Sets of Dial Indicators	306	Pre Galvanised Jack Chain Steel. 2 boxes Silver and black
255	Chesterman Parallel Vernier Set	307	Pair of Mobile Steel Material Racks
256	Marco UNC Thread Parallel Set		
257	Number and Letter Stamps		
258	Magnetic Clock Stands x 3 including Dial Indicators		