

**Lots Catalogue** Edition 1 3/11/2016

**JB** Engineering  
**Online Auction Ends:**  
**10th November 2016 From 3:00 GMT**

**Only assist viewings available**

**Please request View time if required,  
as part of the site is still trading.**

# **JB** Engineering **Online Auction Ends:** **10th November 2016 From 3:00 GMT**

Lot No.	Description	Lot No.	Description
1	Cincinnati Arrow 750 (1997) Vertical Machining Centre	48	12" Rotary Table
2	Hitachi Seiki VK45 (1987)	49	8" Rotary Table
3	Yang CK-3B CNC Lathe (1992)	50	8" Dividing head with tailstock
4	Hitachi Seiki HT20S Mk2 (1990)	51	6" Dividing head with tailstock
5	DS&G Monarch CNC2110 CNC	52	Tilting Angle Plate with 4" Chuck
6	Wadkin V5-10 (1985) with 4th Axis	53	Malco 90 Degree Chuck Fixture with Pratt Bernard Chuck & Set of Hard Jaws
7	Tos WH63 Horizontal Borer (1967)	54	Vertex Rotating Fixture with 6.5" Chuck & Set of Hard Jaws
8	Richmond Envoy Radial Drill	55	WDS Rotating Fixture with 6.5" Chuck
9	Colchester Mascot 1600 Lathe	56	8" Tos 4 Jaw Chuck with Set of Hard Jaws
10	Colchester Triumph 2000 Lathe	57	10" 4 Jaw Chuck with Set of Hard Jaws
11	Poreba Lathe 5m B/C (1985)	58	Pratt burnerd 8" 3 Jaw Chuck
12	Jones and Shipman 1011 Surface Grinder	59	6" 4 jaw Chuck with Set of Hard Jaws
13	Butler 12" Slotter	60	8" 3 jaw Chuck with Set of Hard Jaws
14	Midsaw Vertical Bandsaw	61	8" 3 Jaw Chuck with 6 Sets of Soft Jaws
15	MMT EDM 60 amp (1994)	62	6" 4 Jaw Chuck with Set of Hard Jaws
16	Droop & Rein Milling Machine	63	7.5" 4 Jaw with Set of Hard Jaws
17	Horizontal 10" Bandsaw	64	12" 3 jaw Chuck - Issue
18	DoALL DBW-15 Saw	65	Large T Bolt Compound Sine Table
19	Bridgeport Turret Mill	66	Driven Rotary Table with 12" 3 Jaw Chuck
20	Colchester Mascott 1600 Lathe spares or repair	67	7.5" Machine Vice
21	Hardinge Lathe	68	Oxford 160amp Stick Welder
22	FJ Edwards Guillotine	69	Tilting Angle Plate
23	Extraction unit K55 2.2kW	70	Tilting Angle Plate
24	Extraction Unit	71	Tilting Angle Plate
25	ADR300 Argonarc Welder with Accessories	72	Tilting Angle Plate
26	CFM Wet and Dry industrial Vacuum	73	Tilting Angle Plate
27	Vanco 1" Linisher	74	Large Angle Plate
28	Broaching Machine and accessories	75	Angle Plate
29	Kearns & Richards Horizontal Borer with DRO	76	Angle Plate
30	Turner 8" Linisher	77	Angle Plate
31	Clarkson Tool and cutter grinder	78	Angle Plate
32	Union Jubilee 8" pedestal Grinder	79	Pair of Large Angle Plates
33	Hopkins 8" Pedestal Grinder	80	Angle Plate
34	Sweeney No 3 Flypress	81	Large Angle Plate
35	No. 2 Flypress	82	Angle Plate
36	Light guard set	83	Angle Plate
37	Axion TOO CNC CMM (2008)	84	Angle Plate
38	Baty Shadowmaster R14XL with DRO	85	Milling Angle Plate
39	Anilam Micro Wizard DRO 2 axis with scales	86	Milling Cube
40	Heidenhain DRO 3 axis with scales	87	Milling Cube
41	Large 8" Machine vice	88	Milling cube
42	Large 8" Machine Vice	89	Milling Cube
43	Hylo 6" Machine Vice	90	Milling Cube
44	Hylo 6" Machine Vice	91	Set of 3 Milling Cubes
45	Hylo 6" Machine Vice	92	Blank Milling Cube
46	Eclipse Magnetic Chuck	93	Set of 6 Milling Cubes
47	Small 4" Angle Vice		

# **JB** Engineering Online Auction Ends: 10th November 2016 From 3:00 GMT

Lot No.	Description	Lot No.	Description
94	Set of 4 Milling Cubes	132	Angst Swiss pair of tapping heads
95	Blank Milling Cube	133	Set of 4 Various quick release Chucks
96	Milling Cube	134	Set of 8 various Jacobs chucks
97	Milling Cube	135	Set of 6 boring bar holders with collets and accessories
98	Pair of Blank Milling Cubes	136	Pair of Archer quick change chucks with 26 holders
99	Kitagawa BT210 10" CNC Chuck & Approx 40 sets of Soft Jaws	137	Large selection of boring bar and Tool Holders 70+
100	CNC Chuck 10" 3 Jaw with Approx 40 Sets of Soft Jaws	138	Large selection of various morse taper Adapters and removal tools
101	Selection of lenzkes Clamps 11 in total	139	Clarkson Quick Change Chuck
102	Set of 4 Lenzkes Quick Change Clamps	140	Colchester quick change Tool Holders x 6
103	Selection of Lion Clamps	141	Colchester Quick Change Tool Holders x 3
104	Selection of 14 Lion Clamps Plus Various Fixtures	142	ER40 collets Set of 22
105	Set of 6 modular Jaw type clamps sets 2.5 inch Jaw	143	ER32 collets Box of 18
106	Various spring loaded clamp sets	144	ER32 collets x 26
107	Set of modular clamps 2.5" jaw	145	Selection of 33 collets and locking nuts k-beg/mill
108	Large selection of T-Bolt clamp Accessories including Umbrako solid T bolts	146	Box of Collets
109	Large selection of T-Bolt clamp Accessories including Umbrako solid T bolts	147	Box of Collets
110	4 boxes of various T-bolts, clamps and Clamping Accessories	148	Box of Collets
111	Jones & Shipman Serrated Jaw Plates 4604-008 210mm x 3 sets	149	Box of Collets
112	Hard Jaws - 13 sets	150	Box of Collets
113	7 various sets of hard and soft jaws	151	Box of Collets
114	BT40 set of 9 various collet & sprigget side and face holders inc tooling	152	Box of Collets
115	BT40 set of 8 various collet and face holders inc tooling	153	Box of Collets
116	BT40 set of 6 various Collet and face holders inc tooling	154	Boxed collets
117	BT40 Sidelock holders x 15	155	Faceplate for lathe 12"
118	BT40 Sidelock holders - Various x 12	156	Quick change tool post
119	BT40 Indexable boring bar holders inc microbore x 6	157	Centres various 10 in total
120	BT40 Probe head	158	Running centres - Selection of 6
121	BT50 New L-ER32-070X YY 670 32mm Collet Chuck	159	Running centres - Selection of 5
122	Clarkson Deadlock Chuck in box 50 Taper - New	160	Novo max 231192A op.70&80 beever
123	Large selection BT50 various tool holders inc tooling x 48 Including Mobile Trolley	161	Centres Small Inserts x 11
124	Selection of ISO 30 & 40 toolholders x 11 inc tooling	162	Long stem collet chuck with 3 collets
125	29 x Various 50 taper Tool Holders inc tooling	163	Tool Cabinet - includes contents - Lots of Indexable Tips and Cutters - See photos
126	31 x Various 50 taper Tool Holders inc tooling	164	Bisley 10 drawer cabinet incudes contents - Indexable Tips and Tooling - See Photos
127	Set of 3 Clarkson Autolock Tool Holders and collets and spanners	165	Listra Tool Cabinet - 7 drawer cabinet incudes contents - See Photos
128	Collect chuck with collets	166	Listra Tool Cabinet - 7 drawer cabinet incudes contents - See Photos
129	Asquith 1 1/4' drills reams and taps - tool holder with selection of taps and Tool holders	167	Listra Tool Cabinet - 6 drawer
130	Asquith 7/8 - Drills, Reams and taps - tool holder with selection of taps and Tool holders	168	Tool Cabinet - 4 Drawer with 24 BT40 Tool Holder drawer Adapters
131	Narex vhu 125 boring head	169	Tool Cabinet - 7 drawer
		170	Bisley 10 drawer cabinet with contents
		171	95 drawer cabinet with contents
		172	102 drawer cabinet with contents

# **JB** Engineering **Online Auction Ends:** **10th November 2016 From 3:00 GMT**

Lot No.	Description	Lot No.	Description
173	95 drawer 2 cabinets with contents	210	12 x Various Right Handed Turning Tools
174	Listra Tool Cabinet - 5 Drawer	211	8 x Indexable Turning Tools
175	10 x Various indexable side and face milling cutters radius 50mm to 210mm	212	12 x Various Indexable Boring Bars
176	10 x Various indexable side and Face Cutters 100mm up to 260mm	213	12 x Various Indexable Boring Bars
177	U-Drills x 14	214	9 x indexable parting tools
178	U-Drills x 10	215	9 x Indexable parting tools
179	U-Drills x 10	216	Indexable radius cutters numill & mircoma
180	U-Drills x 10	217	Sandvick Indexable Holders x 4
181	U-Drills x 7	218	8 x Right Handed Indexable Turning Tools
182	U Drills x 8	219	Spanners and torque drivers for indexable tools
183	13 x Various indexable Milling Cutters	220	Spanners and torque drivers for indexable tools
184	11 x Indexable Cutters and 6 standard HSS Cutter all in tool holders	221	Iscar sandvick radius modular tip cutters
185	13 x Various indexable Milling Cutters	222	8 x various Indexable Turning tools
186	Sandvick Porcapine Cutter with extension holder R215.3-63-V80-76	223	8 x Various Indexable Parting tools
187	14 x Various End Mills indexable	224	8 x Parting and Threading indexable tools
188	8 various indexable cutters	225	Narex Boring bhu80 Large Head plus Medium & Small Boring heads including tools
189	Kennametal 11 Piece Modular U-Drill, Milling Boring and tapping set	226	Through Coolant Drills - Set of 30 Various Sizes
190	Jama modular indexable boring head with extension and accessories 3 heads	227	Set of 4 various Chamfers & Driving Tools
191	Jrma 25 72 00. 87-116 diameter boring head with accessories	228	HSS Cutters - 2 boxes of Various Small and Medium Cutters
192	Sanvick boring head 180.448m-63 85.45-16 modular indexable	229	Drills - A Selection of Morse taper and Straight Shank
193	URMA Set of 7 various boring heads with accessories	230	Carbide and Ceramic tips - Large Selection
194	Cad System Modular boring heads Set of 4 with Extension rods	231	Carbide Cutting Set of 9
195	Jacobs Set of 4 small chucks - 1 & 2 morse taper adapter	232	Carbide Cutting Set of 4
196	14 x Parting Tools inc tips and a Holder	233	Set of various Cutters and holders - Chamfering and Centering tools
197	14 x Various Indexable boring bars	234	10 x David Brown Floating Reamers
198	6 x Indexable Boring Bars/Cutters	235	Floating reamers x 11
199	7 x Indexable boring bars/cutters	236	Dog Drives - 6 Various Sizes
200	5 x Indexable Boring Bars	237	Diamond tip tool for grinder
201	7 x Large 55mm Boring bars	238	Carbide - Large quantity of small medium and large cutting tools
202	10 x Various Boring Bars	239	Coventry die head with quantity of dies
203	10 x Various Boring Bars	240	Sets of Delepena grinder honing grinding stones
204	15 x Various Right Hand Turning Tools	241	4 drawer cabinet with contents
205	19 x Various Left Hand Turning Tools	242	Selection of files
206	10 x Various Left Hand Turning Tools	243	Various high speed cutters
207	12 x Various Left Hand Turning Tools	244	Various high speed cutters
208	11 x Various Left Handed Turning Tools	245	Selection of rounded flat stock 6
209	12 x Various Left Handed Turning Tools	246	Box of various o rings
		247	Box of coolant nozzles
		248	Morse taper drills - Large Selection of Small, Medium and Large Sizes
		249	Large selection of carbide cutters
		250	Large selection of carbide boring bar holders
		251	Various Large Boring bar holders

# **JBI Engineering Online Auction Ends: 10th November 2016 From 3:00 GMT**

Lot No.	Description	Lot No.	Description
252	Morse taper Large boring heads	295	Bench centres 30" bed - 24"
253	Morse taper adapters and cutting tools	296	Set of interstate 10 pair parallel set
254	Grease guns x 4	297	Various sets of parallels
255	Mobile Gantry - 3m wide, 275cm high with 500kg motorised hoist	298	NSK 0-25mm Digital outside micrometer
256	Large motor	299	Moore & Wright Pair of Metric Micrometers 125-150mm, 100-125mm
257	Large motor	300	Set of 13 Outside Micrometer Set 1-12 10-11 15-16 18-19"
258	Large motor	301	Large selection of imperial Outside Micrometers
259	Large motor	302	Pair of Throat Mics 0-1 1-2
260	Large motor	303	Set 6 mitutoyo calibration bars 23", 21", 20", 15", 14", 13"
261	Large motor	304	18-24" Moore & Wright Outside Micrometer Set
262	Large motor	305	450-600 mm metric Moore and Wright Outside Micrometer Set
263	Large motor	306	12-18" Moore & Wright Outside Micrometer Set
264	Kaiser kraft Mobile Tipping Swarf Bin	307	Linear 12-16" Outside Micrometer Set
265	Mobile Tipping Swarf Bin	308	16-20" Tesa Outside Micrometer Set
266	Mobile Tipping Swarf Bin	309	Starrett 24-30" Outside Micrometer Set
267	Mobile Tipping Swarf Bin	310	Mitutoyo 6-12" Outside Micrometer Set
268	Magnets for Machine Drawing/Documents x 35 approx	311	Moore & Wright 12-16" Outside Micrometer Set
269	Powered Hoist Demag control 500kg king model 250/2	312	Moore & Wright 19-20" Outside Micrometer Set
270	Knurling tools	313	Shardlow 30-36 " Outside Micrometer Set
271	Selection Clarkson & Osborn Toolholder Spanners	314	Mitutoyo 1-18" Calibration bar set
272	Hampel Digital Scales	315	Moore & Wright 0-12" depth gauge Micrometer set
273	Vintage scales	316	Mitutoyo 0-12" Depth Micrometer Set
274	Avery scales 250kg max	317	Mitutoyo 0-6" Depth Micrometer Set
275	Crown Cast Iron Surface Table 72" x 36" contents not included	318	0-100mm Depth Micrometer Set
276	Granite Surface Table 48 x 48 x 6" with stand 36" high	319	Starrett 0-250mm Depth Micrometer Set
277	Granite Surface Table 48 x 73 x 14" on stand 30.5" high	320	Starrett 0-10" imperial Depth Micrometer Set
278	Taylor Hobson T-bolt Surface table 22" x 16"	321	Mitutoyo 0-600mm digital Height gauge
279	Crown Composine Sine Table 12" x 8" in box	322	Moore & Wright 0-600 digital Height Gauge
280	Lista 6 drawer tool cabinet including Inspection contents	323	Mitutoyo 0-300mm height gauge
281	Lista 6 drawer tool cabinet including Inspection contents	324	Preisser 0-300mm height gauge
282	Mitutoyo surfest 201 series 178 surface tester (No mains connection)	325	Mitutoyo 250mm & 400mm height gauge
283	Large quantity of thread gauges	326	Huddersfield 85" 216cm Vernier
284	Gewefa Probe head, Machine Clock Tool 0.01mm increment	327	Mitutoyo 1.5m Vernier
285	Mitutoyo Internal Bore micrometer - 0.8 - 1 inch	328	Chester man 39" 1m Vernier
286	Magnetic clock stand with verdict clock	329	Chester man 600mm 24" Vernier
287	Eclipse Magnetic V block 4" x 3" x 4"	330	Benson 24" Vernier
288	Eclipse Magnetic V block 4" x 3" x 4"	331	Angle plate from inspection Department
289	Mitutoyo Magnetic V block 2.5" x 2.5" x 3"	332	Angle Plate from Inspection Department
290	Pair of Fowler inspection grade V Blocks 90 x 70 x 12mm	333	Baty clockstand plus 3 other clock stands and accessories
291	Set of inspection Balls - SPI Chrome alloy steel	334	Moore and Wright Engineers Square
292	Set of 4 Barrel Gauges	335	Selection of V Blocks
293	Small sine table 5" x 3" x 1.5"	336	Benson 90 Degree Vernier
294	Selection of various thread gauges	337	Graphtec GP1102a Plotter on Stand
		338	Mezzanine Floor 9m x 29m Complete Including stairwell 2m x 3m