



— 1ST —
**MACHINERY
AUCTIONS LTD**
WORLDWIDE ASSET DISPOSALS

Lots Catalogue Edition 3 24/6/15

**QA Precision Engineering
Online Auction Ends:
25th June 2015 3:00-4:30pm BST**

QA Precision Engineering
3, Holton Health Trading Park,
Holton Road,
Poole,
Dorset BH16 6LG



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Lot No.	Description	Lot No.	Description
1	Hyundai Hit 30M CNC Lathe With Driven Tooling	50	Polstore Tool Cabinet with 8 Draws
2	Hyundai Hit 28 CNC Lathe	51	Rotary Table 10"
3	Hyundai Hit 15 CNC Lathe	52	Machine Vice 9"
4	Hyundai Hit 15 CNC Lathe with Multifeed ML1 Short Mag Barfeed	53	Machine Vice 8"
5	Hyundai Hit 8 CNC Lathe	54	Yamatokoki 5" Rotary & Angled Machine Vice
6	Quaser MV204II VMC with integrated 4th Axis & Heidenhain Control (2001)	55	Machine Vice 6" Double CNC Vice HDR
7	Quaser MV204II VMC with integrated 4th Axis & Heidenhain Control (2000)	56	Machine Vice 6" Double CNC Vice HDR
8	Dugard Eagle 1000 VMC with Kitagawa 4th Axis & Heidenhain 410M Control (2001)	57	Machine Vice 6" Double CNC Vice HDR
9	Ajax Turret Mill with DRO	58	Machine Vice 6" Double CNC Vice HDR
10	Bridgeport Turret Mill with DRO	59	Rotary & Angle Machine Vice 4"
11	Colchester Triumph 2000 with DRO	60	Machine Vice 6"
12	Colchester Triumph 2000 with DRO	61	Machine Vice 6"
13	24 Ton Press	62	Machine Vice 6"
14	Startrite 24-5-5 Vertical Band Saw with Blade Welder and Sharpener	63	Rotary Machine Vice 6"
15	CB250W Addison Auto Band Saw with Swarf Conveyor	64	Machine Vice 6"
16	Delapena Speedhone with Accessories	65	Machine Vice 2"
17	Marwin tool and cutter grinder	66	Machine Vice 4"
18	Vanco Flexiband 1" Belt Linisher	67	Rotary 4" Machine Vice with Accessories
19	Vanco Flexiband 1" Belt Linisher	68	8" Hydraulic Machine Vice Set
20	Vanco Flexiband 1" Belt Linisher	69	Machine Vice Set with 5" & 12" Jaws
21	Vanco Flexiband 1" Belt Linisher	70	Machine Vice Set 5" Jaws
22	Vertex Beveling Machine	71	Machine Vice Set 8" Jaws
23	Clarke Metal worker Drill	72	Eclipse Magnetic Chuck 8" Diameter
24	Cat Electric Forklift Truck	74	Bench Vice 6" on Stand
25	Abac Air Compressor with Dryer & Receiver Package	75	Bench Vice 6"
26	Milford 10" Double Ended Grinder	76	Record No.23 Bench Vice 4"
27	Kinzo 8" Double Ended 240v Bench Grinder	77	Set of 2 Clamp Vices
28	Kinzo 8" Double Ended 240v Bench Grinder	78	Chuck 12", 125mm bore, 4 sets of jaws
29	Clarke 6" Double Ended 240v Bench Grinder	79	Chuck 8" with extra jaws
30	Hika 6" Double Ended 240v Bench Grinder	80	Chuck 8" with extra jaws
31	Performance Power 6" Double Ended 240v Bench Grinder	81	Chuck 8" with extra jaws
32	Toggle Pess	82	3 Jaw Chuck 8" with extra Jaws
33	Tool and Cutter Grinder in Extraction Unit	83	3 Jaw Chuck 8" with Extra Jaws
34	Dewalt Extraction unit	84	3 Jaw Pratt Burnard 5" Chuck
35	Wet and Dry Industrial Vacuum	85	3 Jaw Chuck 6"
36	USF Walther Trowal CM 115 Rumbler	86	3 Jaw Chuck 6"
37	Sharmic Rumbler	87	3 Jaw Chuck 4"
38	Hardinge Collet Chuck Lathe	88	3 Jaw Chuck 5"
39	W. Canning & Co Metal Polisher	89	Bernerd 3 Jaw 4" Chuck
40	Oxford ARC Stick welder	90	Pratt Burnard 3 Jaw 4" Chuck
41	Polishing Tools and Accessories	91	Rotary Fixture Plate 6"
42	Vacuum Chuck 1060 x 660mm with Compressor	92	Rotary Collet Chuck
43	5C Collet Closer with indexing fixtures	93	Rotary Fixture Table
44	Crocell hot dip strippable coating Pot	94	Marlco Dividing Head 7
45	Renishaw Probe MP10	95	Vertex 8" Dividing Head
46	"4" 4 Jaw Chuck with 2 sets of hard jaws	96	Pratt Burnard 6" Chuck
47	Angle plate with 3 jaw chuck & 2 sets of hard jaws	97	Pratt Burnard 6" Chuck
48	Polstore Tool Cabinet with 7 Draws	98	Pratt Burnard 6" Chuck
49	Polstore Tool Cabinet with 8 Draws	99	Angle Plate
		100	Milling Cube
		101	Angle Plate
		102	Angle Plate
		103	Angle Plate
		104	Angle Plate



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Lot No.	Description	Lot No.	Description
105	Angle Plate	158	2 x Tangeflow Auto-Retract Roller box
106	Angle Plate	159	Various Screw Cutting Internal Throw away tip Boring Bars x 10
107	Angle Plate	160	Various Screw Cutting Internal Throw away tip Boring Bars x 10
108	Angle Plate	161	Internal Screw Cutting and boring bars x 10
109	Angle Plate	162	External Boring Bars x 10
110	Angle Plate	163	Boring Bars x10
111	Angle Plate	164	External Grooving Tools & Face Bars x 15
112	Tailstock	165	External Grooving Tools & Face Bars x 15 with Carbide tips
113	10" 2 Jaw Chuck	166	External Grooving Tools & Face Bars x 12 with Carbide tips
114	6" 4 Jaw Chuck	167	External Grooving Tools & Face Bars x 16 with Carbide tips
115	6" 4 Jaw Chuck	168	Parting blades and holders
116	Collet chuck and collets	169	Carbide Tips for Parting Blades, Grooving and external face tips various, Approx 35 boxes
117	Collet chuck and collets	170	Selection of various size boring bars x 10
118	Collet chuck and collets	171	Selection of various size boring bars x 10
119	Din 40 various 6mm-40mm side lock holders x12	172	Selection of various size boring bars x 10
120	Din 40 various 6mm-40mm side lock holders x 12	173	Selection of various size boring bars x 15
121	Din 40 various 6mm-32mm side lock holders x 12	174	Selection of various size boring bars x 15
122	Din 40 various 10mm-25mm side lock holders x12	175	Selection of various size boring bars x 15
123	Din 40 various 10mm-25mm side lock holders x 12	176	Selection of various size boring bars x 16
124	Din 40 various 6mm-25mm side lock holders x 10	177	Various Carbide Boring Bar Tips
125	Din 40 Collet Chucks various ER40/ ER16 x 10	178	Various Carbide Boring bar tips
126	Din 40 Collet Chucks various ER16/ ER40 x 10	179	Various Carbide Boring bar tips
127	Din 40 Collet Chucks various ER16/ ER40 x 10	180	Parting and Grooving Tool & Holders x 20
128	Din 40 Collet Chucks various ER16/ ER40 quick change x 10	181	Parting and internal grooving bars x 26
129	Din 40 Spriggot side & face milling holders x 8	182	Internal profile boring bars x 18
130	Din 40 Spriggot side & face milling holders x 7	183	Internal profile boring bars x 18
131	Din 40 Spriggot side & face milling holders x 7	184	Internal profile boring bars x 18
132	Din 40 Modular boring Heads x 3	185	Internal profile boring bars x 18 with Various Carbide tips for Profile, parting and grooving bars
133	Din 40 Modular Cutters x 5	186	Carbide Tips (Various) for Internal Profile and Boring Bars
134	Din 40 Morse taper holders 18mm - 30mm x 9	187	Carbide Tips (Various) for Internal Profile and Boring Bars
135	Din 40 Tool holders, tapping heads Jacobs collet Chucks x 6	188	Various Carbide Tips Double layer box
136	Din 40 Collet holders ER40, ER32, ER25, ER16 x 12	189	3 Boxes of Large Drills
137	Small Bore Sidelock & Face Mill Tool holders 6-12mm x 9	190	Selection of 8 U Drills 22-56mm
138	ER40 Collets x 79	191	Selection of 8 U Drills 12 - 46mm
139	Collets Various	192	Selection of 10 U Drills & Tip Drills 18 - 44mm
140	C5 Collet Adapters	193	Selection of 12 U Drills & Tip Drills
141	Pair of BT40 Modular Tool Mobile Trolleys	194	2 Large U Drills, 40mm and 54mm
142	Pair of BT40 Modular Tool Mobile Trolleys	195	U Drill Carbide Inserts / Tips
143	BT40 Mobile Tool Trolley	196	Various Colchester Jaws
144	Morse Taper Running Centres	197	Knurling Tools
145	Set of Universal Rolling Centres	198	STM Tapping Head
146	3 Revolving Running Centres and various morse taper centres	199	Archer Tapper No 2 Tapping Head
147	Selection of Morse Taper Adapters	200	Tapping Pafix CNC Tap & Die Head
148	Selection of Morse Taper Adapters	201	JN57 STM Tapping Head
149	6 Various Quick Change Morse Taper Chucks	202	Manual Lathe Tapping Head
150	5 Various Jacobs Morse Taper Chucks	203	Self Aligning Reamer Head
151	5 Various Jacobs Morse Taper Chucks	204	Tangeflow 275 Bit Broach
152	6 Colchester quick change tool holders	205	Milling Face Cutters x 10
153	6 Colchester quick change tool holders	206	Milling Face Cutters x 10
154	6 Colchester quick change tool holders	207	Milling Face Cutters x 10
155	6 Colchester quick change tool holders	208	Various Bull Nose & Indexable End Mills x 12
156	6 Colchester quick change tool holders	209	Various Indexable End Mills x 14
157	3 x Various Die heads		



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Lot No.	Description	Lot No.	Description
210	Various Indexable End Mills x 14	258	Crown & Windley Granite surface table
211	Various Milling Face cutters and Indexable End Mills x 10	259	Granite Surface Table
212	Various Milling Face cutter Carbide tips (2 layers)	260	Cast Iron Surface table
213	Various Milling Face Cutter Carbide tips	261	WBJ Granite Surface table
214	Various Milling Face Cutter Carbide tips (2 layers)	262	WBJ Granite Surface table
215	Stellram VOD Milling Face Cutter with 44 Carbide Tips	263	WBJ Granite Surface table
216	Tool Clamp Post for BT40, BT50 and various tool holders	264	WBJ Granite Surface table
217	30 draw Steel Unit Containing taps, helicoils, dies, angle cutters, form tools and springs	265	WBJ Granite Surface table
218	30 Draw Steel Unit Containing radius cutters, TV Tooling, end mills, hand reamers etc	266	Cast Iron surface table
219	36 Draw Steel unit full of various taps and tapping tools	267	Cast Iron surface table
220	9 Draw Wooden toolbox containing lots of various tooling	268	Cast Iron surface table
221	Steel Tool Box containing Various Drills	270	Trimos Vertical TVD 800A Digital Height Gauge
222	Steel Tool Box Containing High Speed Cutters	271	Mitutoyo 0-12" 300mm Digital Height gauge
223	Hollow cut High speed Cutters	272	Mitutoyo 0-12" 300mm Digital Height gauge
224	High Speed Cutters, concave radius shank cutters x 23	273	Mitutoyo 0-12" 300mm Digital Height gauge
225	Steel Box of high Speed Cutters	274	Mitutoyo 0-12" 300mm Digital Height gauge, no batteries untested
226	Selection of high speed cutter and roll cutters	275	Trimos Vertical digital height gauge with tools and accessories 800mm
227	Selection of floating reamers x 15	276	Trimos vertical digital height gauge 800mm
228	Steel 20 Section Unit with various cabide and high speed cutters	277	Engineers microscope
229	Cabinet with Plastic draws containing high steel radius cutters	278	Engineers microscope
230	Cabinet with selection of Carbide tips for tip drills	279	Engineers microscope
231	3 Boxes of Carbide Tips	280	TQT Digital height gauge 0-450mm
232	100+ Micro boring bars and Holders Plus Carbide Tips in Steel Tool box	281	VIS 250mm Height gauge
233	15 draw Steel unit of various drills and morse taper drills	282	Grey & Ruston 18" imperial Height gauge
234	Various small drills	283	Sigma Comparitor .003"
235	Various Medium/small drills	284	Pair of Taylor Hobson Surtronics type 112/1100 with calibration plates
236	Selection of Woodruff cutters	285	Eclipse De Magnetiser DA955
237	Selection of various high speed drills	286	Militron Mahr Feinysiif surface tester
238	Various Tooling in lin bins - Includes Rack	287	Bench centres 410mm (16") between Centres
239	Various Broaches	288	Bench centres 64mm (2.5") between Centres
240	Various Milling and Indexable Tip Cutters, high speed cutters and various other cutters and tips, Screws and Tool Accessories	289	8 x V blocks
241	Box of Various items	290	2 V Blocks
242	Pair of Magnetic Machine Guards	291	Pair of 6" x 4" x 2" calibration blocks
243	Coolant Nozzles	292	Pair of 6" x 4" x 2" calibration blocks
244	Eclipse spiral riviting tool in box	293	Large Parallels
245	Selection of Hammers and rubber mallets	294	3 x 3" cubes in a box
246	Box of Spanners & Partial Socket set	295	4 x Magnetic clock stands
247	Box of various hand tools	296	4 x Magnetic clock stands
248	Box of Files	297	4 x Magnetic clock stands, 2 non magnetic clock stands
249	Box of Torx Keys	298	Quality Clockstand
250	Box of Screw Drivers	299	Parallels in a box
251	Box of Allen Keys	300	5 Sets of pin Gauges .011 -.75"
252	Various sized hole cutting system with centre seat 16mm- 132mm	301	4 Sets of Pin gauges 0.64 - 0.75 on a wheeled unit
253	Box of tool holder spanners, various	302	Selection of OV Gauges
254	Grease Guns and oil cans x 5	303	Selection of plug gauges
255	Jubilee Clips	304	Thread gauges metric and imperial with calibration rings
256	Abberlink Axion Manual CMM	305	Thread Calliper Gauges
257	Mitutoyo PJ300 Profile Projector	306	Mitutoyo digital vernier 600mm 24"
		307	200mm Guangla digital vernier
		308	Sanderson 39" imperial vernier
		309	Mitutoyo 600mm 24" vernier



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Lot No.	Description	Lot No.	Description
310	Linear 12" Imperial vernier	364	Pinch Micrometer and Thread Gauge Set
311	150mm metric vernier with clock	365	36" Straight
312	Starret & Co 12" imperial vernier	366	Parells Metric and Imperial
313	Protractor	367	Ball Bearings
314	150mm vernier with clock	368	4 x Full Sets of Number and Letter Stamps
315	Height Gauge Accessory set	369	Universal AVO Meter model 40
316	Mitutoyo 6-12" Micrometer set	370	AVO Meter 8 Mk5
317	1-7" Mircometer set	371	Machinerys Hand Book, Revised Edition 23"
318	0-6" Mitutoyo digital micrometer set	372	Clamps - Large Quantity of Various Clamps and Accessories
319	0-150mm Outside Micrometer set	373	Small files and depth gauges
320	0-150mm Outside Micrometer set (25-50 missing)	374	Kingavon 3000W Fan Heater
321	0-150mm Outside Micrometer set	375	Kingavon 3000W Fan Heater
322	Inspection 0-150mm Outside Micrometer set	376	Fan Heater
323	0-150mm Outside Micrometer set (0-25 50-75 missing)	377	Industrial Fan
324	0-6" inspection outside micrometer	378	Coolent Mixer Pump and Dosatron Mixer
325	0-6" outside micrometer	379	Machine Stops
326	0-6" outside micrometer	380	Pallet truck 2000kg
327	0-6" outside micrometer	381	Mobile Lifting Table 500kg
328	Metric linear Blade micrometers 0 -100mm	382	4 draw Mobile Tool Trolley
329	Inside Micrometers 0-2 - 1-2"	383	Red Mobile Trolley x 3
330	1-2" Inside Micrometer	384	Red Mobile Trolley x 3
331	0-1" Spline Micrometer	385	Mobile Trolley
332	Universal Pin & Step micrometer 0-2"	386	Mobile trolley with shelves x 2
333	6-78" Stick Micrometer	387	Blue Mobile Trolley
334	Bower 0.5 - 2" bore gauges	388	Blue Mobile Trolley x 5
335	13 - 25mm metric bore gauge set	389	Blue Mobile Trolley x 2
336	13 - 25mm Metric bore gauge set	390	Blue Mobile Trolley
337	Bower Groove gauge	391	Blue Mobile Trolley
338	Moore & Wright 5-12" depth Micrometer	392	Modular Pallet Racking x2
339	Mitutoyo depth mic set 0-12"	393	Oil Spill Pallet
340	Mitutoyo Metric Depth Micrometer Set 25-300mm	394	Sack Truck
341	TQT 150mm Digital Depth Micrometer	395	Mobile Adjustable Gantry Beam and Hoist
342	Diatest Set (Not Complete)	396	Chain Block & Tackle (1 ton)
343	Diatest Set	397	Clarke 1 Tonne Hoist model: CCH1000
344	Metric Dial Bore Gauge Set 18-35mm	398	Selection of Chains, Eyelets and Lifting Equipment
345	British Indicators dia Bore Gauge Set	399	Modular Pallet Racking
346	Various Internal Bore Gauges	400	Blue 3 Shelf Steel Cabinet
347	Clock Stand on Granite Base 6" x 6"	401	Moore & Wright 6" Depth Micrometer Set
348	Oxford 0-75mm Metric Internal Callipers	402	Moore & Wright 1-12" Imperial Depth Micrometer Set
349	Imperial Internal Bore Gauges	403	Selection of Office Desks
350	Sine block bar 146mm x 25mm	404	6 x Filing Cabinets
351	Angled set (missing 10 deg)	405	NA
352	Coventry Gauge Set of Imperial Slips	406	Set of 4 plastic Draws
353	Part set of Metric Slips	407	Inspection Light
354	Part set of Metric Slips	408	Honeywell Fan Heater
355	Part set of Metric Slips	409	Various shelving units and small racking
356	Part set of Metric slips	410	Welcome Board and Letter Tray, Notice Boards and White Boards.
357	Full set of Imperial Slips		
358	Part set of Imperial Slips		
359	Part set of Imperial Slips		
360	Universal Micrometer 0-25mm		
361	Setting Rings Selection		
362	Partial set of Dorma Drill Blanks		
363	Selection of Radius Gauges		