

(17th Sep 2026) Assets formerly of Ultimate Precision Ltd



1st Machinery Auctions are pleased to offer a range of CNC and manual machinery, formerly owned by Ultimate Precision Ltd, Coventry, following the closure of the business. The machinery was previously used within the defence, medical, and oil & gas industries.

*No Loading Facilities

Online Auction Date: Thursday 17th September 2026 15.00pm BST

Viewing Dates: Appointment only Call us for more details: 02476 992205

info@1stmachineryauctions.com

Lot no.	Description
1	 Mazak Intergrex i-400s 5 Axis Multi-Tasking CNC Machine (2021) Comes with a Robojob Robotic Arm and 2 Robotic Co-ordinate Tables (1200mm x 800mm), Filtermist, Safety Enclosure, Hydrofeed NSB110 Barfeed and a Large Selection of Tooling combining ...
2	 DMG Mori CLX 550 CNC Universal Turning Center (2020) Comes with 10" 3 Jaw Chuck and a selection of Tooling Spindle & Turret Performance Main Spindle Speed: Max. 3,250 rpm, Spindle Power: 22 kW (Continuous DC) / 33 kW (S6 40% duty cycle), ...
3	 Matrix Thread Grinder Comes with selection of Grinding Wheels and Crushers

**Lot
no.**

Description

4



Rossi Monza 300 Centreless Grinding Machine

Grinding & Operational Capacities Workpiece Diameter Range:
Handles diameters from 0.5 mm up to 50 mm (0.02 to 2.0 inches),
Maximum Infeed/Grinding Length: Typically up to 100 mm (4.0 ...

5



Heald No72A Internal Grinding Machine

Core Capacities Standard Swing Over Table: 15" to 18" (Up to 28" & ndash; 30" on Extended Bridge variants), Maximum Grinding Stroke / Travel: 10-1/4" to 12", Hole Through Workhead Spindle: ...

6



Heald Model 273A Universal Internal Grinding Machine

Dimensional & Swing Capacities Maximum Swing (Inside Standard Guard): 508 mm (20 inches), Maximum Swing (Without Guard / Over Table Extension): Up to 622 mm (24.5 inches), Maximum Swing ...

7



Jones & Shipman 1400LA Hydraulic Surface Grinder (approx 1982)

Table & Capacities Working Surface of Table: 610 mm × 178 mm (24" × 7"), Maximum Grinding Area Capacity: 610 mm × 204 mm (24" × 8"), Maximum Table Traverse (Longitudinal / X-axis): ...

Lot no.	Description
8	 Snow HR13 Horizontal Rotary Surface Grinder Table & Capacities Rotary Table / Magnetic Chuck Diameter: 13" (approx. 330 mm), Maximum Height (Chuck to Spindle Centre): 14" (356 mm), Table Vertical Adjustment (Z-Axis): Up to 10" ...
9	 Jones and Shipman 1600 Cone Centre Lapping Machine Workpiece & Capacity Limits Maximum Length of Workpiece (Shaft Length): 1,016 mm (40"), Cone Angle of Centre Hole: 60°; Standard, Maximum Diameter of Centre Holes: 24 mm, Maximum Diameter ...
10	 Jones & Shipman Model 2002 Precision Cylindrical Grinding Machine Geometry & Grinding Capacity Maximum Swing Diameter: 350 mm (approx. 13.7 inches) over the table structure, Maximum Grinding Length (Between Centers): 650 mm (approx. 25.5 inches), ...
11	 VEB Schleifmaschinenwerk Karl-Marx-Stadt SA 315 × 1500 universal cylindrical grinder (Approx 1978) Component Capacities & Working Area Maximum Swing Diameter Over Table: 315 mm, Maximum Turning / Grinding Length: 1,500 mm (Distance between centres), Centre Height Above Table Slide: ...
12	 Jones and Shipman F15-700m CNC Universal Cylindrical Grinder Component Capacities Maximum Distance Between Centres: 700 mm to 750 mm (approx. 27.5"), Centre Height: 127 mm (5"), Maximum Grinding / Swing Diameter: 250 mm (9.45"), Maximum Workpiece ...

Lot no.	Description
14	 Jones and Shipman Format 15-1000 CNC Universal Cylindrical Grinder Working Capacities & Area Distance Between Centres: 1,000 mm (approx. 40"), Maximum Swing Over Table: 356 mm (14"), Centre Height: 178 mm (7"), Maximum Weight Capacity Between Centres: ...
15	 Jones and Shipman Format F15-700P CNC Production/Plunge Cylindrical Grinding Machine Component Capacities Distance Between Centres: 700 mm (approx. 27.5"), Centre Height: 178 mm (7"), Swing Over Table: 356 mm (14"), Maximum Diameter Ground: 250 mm (9.45"), Maximum Workpiece ...
16	 Technica 180 Center Hole Grinding Machine Operational & Grinding Capacities Workpiece Length Range: Typically handles shafts from 50 mm up to 1000 mm (or up to 1100 mm depending on the exact column length package), Workpiece ...
17	 Beka-Mak BMSO 320 Fully Automatic Horizontal Metal Cutting Bandsaw Cutting Capacities (At 90&deg; Straight Cut) Maximum Round / Tube Capacity: &Oslash; 320 mm, Maximum Square Capacity: 320 mm & times; 320 mm (or 300 mm & times; 300 mm depending on material hard-spots), Maximum ...
18	 Status Metrology Mitutoyo Bright BRT-A707 CMM (2023) Measuring Volumetric Capacities X-Axis / Y-Axis Measuring Travel: 700 mm & times; 700 mm (27.5" & times; 27.5"), Z-Axis Measuring Travel: 600 mm (23.6"), Granite Worktable Space: 870 mm & times; 1,320 mm, ...

**Lot
no.**

Description

20



Trimos Vertical Height Gauge

21



Baty R14 Profile Projector

Horizontal Travel (X-Axis): 175 mm (7 inches), Vertical Travel (Y-Axis): 100 mm (4 inches), Scale Resolution: 0.0005 mm (0.5 micron), Surface Area: 325 mm x 100 mm with an integrated ...

22



Lotus Laser Marking Machine

24



Nissan Model UD02A25PQ LPG Powered Counterbalance Forklift Truck (2005)

Hours 2492.5 Load Capacity: 2,500 kg (2.5 tonnes) at a 500mm load centre, Power Source: LP Gas (LPG), Turning Radius: 2.25 metres, Curb/Net Weight: Approximately 3.7 to 4.3 tonnes depending ...

**Lot
no.**

Description

25



Double Ended Grinder

26



Vertical Belt Linisher

27



Jones and Shipman Bench Centre

28



Trimos Digital Height Gauge

**Lot
no.**

Description

29



900 x 900 Granite Table

30



Mitutoyo Digital Height Gauge

31



Safety Barrier

32



Sigma Comparator

**Lot
no.**

Description

33



Rhino Industrial Vac

34



Tennant T2 Floor Cleaner

35



Fluid Dispenser Reel

36



Trimos Height Gauge

**Lot
no.**

Description

37



650 x 450 Granite Table

38



Diebold SK/BT40 Taper Measuring Instrument

39



Diebold SK/CAT40 Taper Measuring Instrument

40



Diebold SK/BT50 Taper Measuring Instrument

Lot no.	Description
41	 Tool Holder Trolley
42	 Workbench
43	 Tooling Chest
44	 Selection of International Tooling

**Lot
no.**

Description

45



Granite Table

46



Work Bench ONLY

Granite table and contents NOT included

47



Tooling Rack

48



Workbench

Contents NOT included

**Lot
no.**

Description

49



Pump Truck

50



Steel Trolley

51



Steel Trolley

52



Steel Trolley

**Lot
no.**

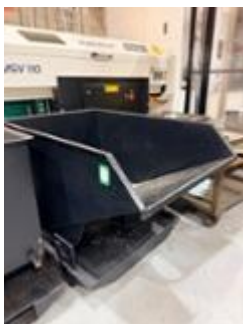
Description

53



Tip Skip

54



Tip Skip

55



Tooling Trolley

56



Tooling Trolley

Lot no.	Description	
57		Tooling Trolley
58		Safety Barrier
59		Tooling Rack Contents NOT included