(17th Sep 2026) Assets formerly of Ultimate Precision Ltd

1st Machinery Auctions are pleased to offer a range of CNC and manual machinery, formerly owned by Ultimate Precision Ltd, Coventry, following the closure of the business.
The machinery was previously used within the defence, medical, and oil & gas industries.

*No Loading Facilities

Online Auction Date: Thursday 17th September 2026 15.00pm BST

Viewing Dates: Appointment only Call us for more details: 02476 992205
info@1stmachineryauctions.com

***Please note - Purchaser is too arrange decommissioning of Lot 1 and needs to supply RAMS.**

Lot no.		Description
1		**Mazak Intergrex i-400s 5 Axis Multi-Tasking CNC Machine (2021)** Comes with a Robojob Robotic Arm and 2 Robotic Co-ordinate Tables (1200mm x 800mm), Filtermist, Safety Enclosure, Hydrofeed NSB110 Barfeed and a Large Selection of Tooling CAPACITY Chuck ...
2		**DMG Mori CLX 550 2-axis CNC Lathe (2020)** Comes with 10" 3 Jaw Chuck and a selection of Tooling Spindle & Turret Performance Main Spindle Speed: Max. 3,250 rpm, Spindle Power: 22 kW (Continuous DC) / 33 kW (S6 40% duty cycle), ...
3		**Matrix Thread Grinder** Comes with selection of Grinding Wheels and Crushers

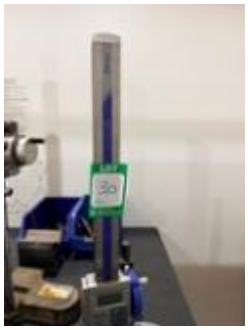
Lot no.		Description
4		**Rossi Monza 300 Centreless Grinding Machine** Grinding & Operational Capacities Workpiece Diameter Range: Handles diameters from 0.5 mm up to 50 mm (0.02 to 2.0 inches), Maximum Infeed/Grinding Length: Typically up to 100 mm (4.0 ...
5		**Heald No72A Internal Grinding Machine** Core Capacities Standard Swing Over Table: 15" to 18" (Up to 28" & ndash; 30" on Extended Bridge variants), Maximum Grinding Stroke / Travel: 10-1/4" to 12", Hole Through Workhead Spindle: ...
6		**Heald Model 273A Universal Internal Grinding Machine** Dimensional & Swing Capacities Maximum Swing (Inside Standard Guard): 508 mm (20 inches), Maximum Swing (Without Guard / Over Table Extension): Up to 622 mm (24.5 inches), Maximum Swing ...
7		**Jones & Shipman 1400LA Hydraulic Surface Grinder (approx 1982)** Table & Capacities Working Surface of Table: 610 mm × 178 mm (24" × 7"), Maximum Grinding Area Capacity: 610 mm × 204 mm (24" × 8"), Maximum Table Traverse (Longitudinal / X-axis): ...

Lot no.		Description
8		**Snow HR13 Horizontal Rotary Surface Grinder** Table & Capacities Rotary Table / Magnetic Chuck Diameter: 13" (approx. 330 mm), Maximum Height (Chuck to Spindle Centre): 14" (356 mm), Table Vertical Adjustment (Z-Axis): Up to 10" ...
9		**Jones and Shipman 1600 Cone Centre Lapping Machine** Workpiece & Capacity Limits Maximum Length of Workpiece (Shaft Length): 1,016 mm (40"), Cone Angle of Centre Hole: 60° Standard, Maximum Diameter of Centre Holes: 24 mm, Maximum Diameter ...
10		**Jones & Shipman Model 2002 Precision Cylindrical Grinding Machine** Geometry & Grinding Capacity Maximum Swing Diameter: 350 mm (approx. 13.7 inches) over the table structure, Maximum Grinding Length (Between Centers): 650 mm (approx. 25.5 inches), ...
11		**VEB Schleifmaschinenwerk Karl-Marx-Stadt SA 315 × 1500 universal cylindrical grinder (Approx 1978)** Component Capacities & Working Area Maximum Swing Diameter Over Table: 315 mm, Maximum Turning / Grinding Length: 1,500 mm (Distance between centres), Centre Height Above Table Slide: ...
12		**Jones and Shipman F15-700m CNC Universal Cylindrical Grinder** Component Capacities Maximum Distance Between Centres: 700 mm to 750 mm (approx. 27.5"), Centre Height: 127 mm (5"), Maximum Grinding / Swing Diameter: 250 mm (9.45"), Maximum Workpiece ...

Lot no.		Description
13		**Jones and Shipman F15-700m CNC Universal Cylindrical Grinder**
14		**Jones and Shipman Format 15-1000 CNC Universal Cylindrical Grinder** Working Capacities & Area Distance Between Centres: 1,000 mm (approx. 40"), Maximum Swing Over Table: 356 mm (14"), Centre Height: 178 mm (7"), Maximum Weight Capacity Between Centres: ...
15		**Jones and Shipman Format F15-700P CNC Production/Plunge Cylindrical Grinding Machine** Component Capacities Distance Between Centres: 700 mm (approx. 27.5"), Centre Height: 178 mm (7"), Swing Over Table: 356 mm (14"), Maximum Diameter Ground: 250 mm (9.45"), Maximum Workpiece ...
16		**Technica 180 Center Hole Grinding Machine** Operational & Grinding Capacities Workpiece Length Range: Typically handles shafts from 50 mm up to 1000 mm (or up to 1100 mm depending on the exact column length package), Workpiece ...
17		**Beka-Mak BMSO 320 Fully Automatic Horizontal Metal Cutting Bandsaw** Cutting Capacities (At 90° Straight Cut) Maximum Round / Tube Capacity: Ø 320 mm, Maximum Square Capacity: 320 mm & times; 320 mm (or 300 mm × 300 mm depending on material hard-spots), Maximum ...

Lot no.		Description
18		**Status Metrology Mitutoyo Bright BRT-A707 CMM (2023)** Measuring Volumetric Capacities X-Axis / Y-Axis Measuring Travel: 700 mm × 700 mm (27.5" × 27.5"), Z-Axis Measuring Travel: 600 mm (23.6"), Granite Worktable Space: 870 mm × 1,320 mm, ...
19		**Aberlink Zenth TOO 1500 CMM (2013)**
20		**Trimos Vertical Height Gauge**
21		**Baty R14 Profile Projector** Horizontal Travel (X-Axis): 175 mm (7 inches), Vertical Travel (Y-Axis): 100 mm (4 inches), Scale Resolution: 0.0005 mm (0.5 micron), Surface Area: 325 mm x 100 mm with an integrated ...

Lot no.		Description
22		**Lotus Laser Marking Machine**
24		**Nissan Model UD02A25PQ LPG Powered Counterbalance Forklift Truck (2005)** Hours 2492.5 Load Capacity: 2,500 kg (2.5 tonnes) at a 500mm load centre, Power Source: LP Gas (LPG), Turning Radius: 2.25 metres, Curb/Net Weight: Approximately 3.7 to 4.3 tonnes depending ...
25		**Double Ended Grinder**
26		**Vertical Belt Linisher**

Lot no.		Description
27		**Jones and Shipman Bench Centre**
28		**Trimos Digital Height Gauge**
29		**900 x 900 Granite Table**
30		**Mitutoyo Digital Height Gauge**

Lot no.		Description
31		**Safety Barrier**
32		**Sigma Comparator**
33		**Rhino Industrial Vac**
34		**Tennant T2 Floor Cleaner**

Lot no.		Description
35		**Fluid Dispenser Reel**
36		**Trimos Height Gauge**
37		**650 x 450 Granite Table**
38		**Jones & Shipman 1400 Surface Grinder**

Lot no.		Description
39		**Heavy-Duty Steel Rack with 1.5Mtrs between supports**
41		**Tool Holder Trolley**
42		**Workbench**
43		**Tooling Chest**

Lot no.		Description
44		**Selection of International Tooling**
45		**Granite Table**
46		**Work Bench ONLY** Granite table and contents NOT included
47		**Tooling Rack**

Lot no.		Description
48		**Workbench** Contents NOT included
49		**Pump Truck**
50		**Steel Trolley**
51		**Steel Trolley**

Lot no.		Description
52		**Steel Trolley**
53		**Tip Skip**
54		**Tip Skip**
55		**Tooling Trolley**

Lot no.		Description
56		**Tooling Trolley**
57		**Tooling Trolley**
58		**Safety Barrier**
59		**Tooling Rack** Contents NOT included